Cat® Mini Hydraulic Excavator Rubber Belts



Availability and Durability

You can't afford to wait when it's time to replace the belted track on your Cat Mini Hydraulic Excavator. You'll find a wide variety of belts readily available at your Cat Dealer. The less often you change rubber belts, the more uptime for your machine. An independent testing lab found longer wear life for Cat belts when tested against the leading alternate supplier.

Availability and durability can make all the difference.

- Stocked worldwide by Caterpillar and Cat Dealers
- Same day shipping for emergency orders
- Higher wear resistance than other brands

Caterpillar. The difference counts.™

Cat Dealers define world-class product support. We offer you the right parts and service solutions, when and where you need them.

The Cat Dealer network of highly trained experts keeps your entire fleet up and running to maximize your equipment investment.



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Testing Shows Less Wear With A Cat Belt

An independent third party lab tested both a Cat belt for a 301.5 Mini Hydraulic Excavator and the same belt size from a leading alternate belt supplier. The tread cap abrasion resistance test removed 12 rubber plugs from each sample belt. The sample volumes, measured before and after the samples were run on an abrasion tester, showed less tread wear on the Cat belt.

Average Volume Loss

Caterpillar 150.8 cu. mm Leading alternate supplier 172.5 cu. mm

Caterpillar Wear Life Advantage 13%

Please note:

- Samples with less volume reduction indicate less wear.
- Small sample sizes can lead to statistical errors. Additional testing would be required
 to assure a high degree of confidence that these results are representative of every
 Cat Mini Hydraulic Excavator belt and every belt from the leading manufacturer.





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Steps To Longer Belt Life

Rubber belts work best when damage is minimized. Special Instruction REHS1300 highlights the different types of damage sustained by rubber belted track. It also includes causes for damage and the recommended prevention so you can increase the service life of rubber belts. Ask your Dealer for a copy.

Mini Hydraulic Excavator Belt Coverage

Model	Belt P/N	Circumference	Width	Links	Pitch
301.5	234-9368	2976 mm	230 mm	62	48 mm
301.6/301.8	234-9369	6138 mm	230 mm	66	48 mm
302.5	146-6062	4095 mm	300 mm	78	52.5 mm
303CR/303.5	153-5982	4410 mm	300 mm	84	52.5 mm
304CR/304.5/305CR	153-5981	5256 mm	400 mm	73	72 mm



