



Image shown may not reflect actual package

## NATURAL GAS CONTINUOUS (Island Mode Operation) 1966 kW 2458 kVA 50 Hz 1500 rpm

Caterpillar is leading the power generation marketplace with power solutions engineered to deliver unmatched flexibility, expandability, reliability and cost-effectiveness.

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### FEATURES

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#### EMISSIONS

- Meets most worldwide emission levels down to 0.5 g/bhp-hr (250 mg/Nm<sup>3</sup>) No<sub>x</sub> level without after treatment

#### FULL RANGE OF ATTACHMENT

- Wide range of bolt-on system expansion attachments, factory designed and tested.
- Flexible packaging options for easy and cost effective installation.

#### PROVEN SYSTEM

- Fully prototype tested.
- Field proven in a wide range of applications worldwide.
- Certified torsional vibration analysis available

#### WORLDWIDE PRODUCT SUPPORT

- Cat<sup>®</sup> dealers provide extensive post sales support including maintenance and repair agreements
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- The Caterpillar S•O•S<sup>SM</sup> program cost effectively detects internal engine component conditions, even the presence of unwanted fluids and combustion by-products

#### Cat<sup>®</sup> G3520C GAS ENGINE

- Robust high speed diesel block design provides prolonged life and lower owning and operating costs
- Designed for maximum performance on low pressure gaseous fuel supply.
- Simple open chamber combustion system for reliability and fuel flexibility.
- Leading edge technology in ignition system and air/fuel ratio control for lower emission and engine efficiency
- One electronic control module handles all engine functions: ignition, governing, air/fuel ratio control and engine protection
- Island Mode feature improves engine's capability to handle electrical loading and unloading.

#### CAT SR4B GENERATOR

- Designed to match performance and output characteristics of Cat gas engines
- Industry leading mechanical and electrical design
- High efficiency

#### CAT EMCP II+ CONTROL PANEL

- Simple user friendly interface and navigation
- Digital monitoring, metering and protection setting
- Fully-featured power metering and protection relayin
- Remote control and monitor capability options

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## FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT

System	Standard	Optional
<b>Gas Engine Control Module (GECM)</b>	Fuel/air ratio control; Start/stop logic: gas purge cycle, staged shutdown; Engine Protection System: detonation sensitive timing, high exhaust temperature shutdown; Governor: Transient richening and turbo bypass control; Ignition. Island Mode Feature -- additional engine control module, new software and engine sensors	
<b>Air Inlet</b>	Two element, single-stage air cleaner with enclosure and service indicator	Air cleaner with precleaner; Mounting stand
<b>Control Panel</b>	EMCP II+ Kilowatt transducer (ship loose for LV & MV, installed in wall mounted EMCP for HV)	Local alarm module; Remote annunciator; Communications Module (PL1000T, PL1000E) Synchronizing module; Engine failure relay
<b>Cooling</b>	Engine driven water pumps for jacket water and aftercooler; Jacket water and SCAC thermostats; ANSI/DN customer flange connections for JW inlet and outlet Cat flanges on SCAC circuit	Remote radiator for JW and SCAC circuits, level switch included but not wired, Coolant level drain line with valves, fan with guard; Inlet/Outlet connections.
<b>Exhaust</b>	Dry exhaust manifolds, insulated and shielded; Center section cooled turbocharger with Cat flanged outlet; Individual exhaust port and turbocharger outlet wired to Integrated Temperature Sensing Module (ITSM) with GECM providing alarms and shutdowns.	Flange; Exhaust expander; Elbow; Flexible fitting; Muffler and spark-arresting muffler with companion flanges.
<b>Fuel</b>	Electronic fuel metering valve; Throttle plate, 24V DC actuator, controlled by GECM; Fuel system is sized for 31.5 to 47.2 MJ/Nm <sup>3</sup> (800 to 1200 Btu/cu ft) dry pipeline natural gas with pressure of 10.2 to 34.5 kPa (1.5 to 5 psi) to the engine fuel control valve.	Fuel filter; Gas pressure regulator; Gas shutoff valve, 24V, ETR (Energized-To-Run)
<b>Generator</b>	SR4B generator, includes: Cat Digital Voltage Regulator (Cat DVR) with 3-phase sensing and KVAR/PF control; Reactive droop; Bus bar connections; Winding temperature detectors; Anti-condensation space heater.	Medium and high voltage generators and attachments; Low voltage extension box; Cable access box; Air filter for generator; Bearing temperature detectors; Manual voltage control; European bus bar.
<b>Governing</b>	Electronic speed governor as part of GECM; Electronically-controlled 24V DC actuator connected to throttle shaft.	Woodward load sharing module
<b>Ignition</b>	Electronic Ignition System controlled by GECM; Individual cylinder Detonation Sensitive Timing (DST)	
<b>Lubrication</b>	Lubricating oil; Gear type lube oil pump; Oil filter, filler and dipstick Integral lube oil cooler; Oil drain valve; Crankcase breather.	Oil level regulator; Prelube pump; Positive crankcase ventilation system
<b>Mounting</b>	330 mm structural steel base (for low and medium voltage units); Spring-type anti-vibration mounts (shipped loose)	
<b>Starting / Charging</b>	24V starting motors; Battery with cables and rack (shipped loose) Battery disconnect switch; 60A, 24V charging alternator (standard on 60Hz 1800rpm only)	Charging alternator; Battery charger; Oversized battery; Jacket water heater;
<b>General</b>	Paint -- Caterpillar Yellow except rails & radiators; Damper guard. Operation and Maintenance Manuals; Parts Book.	Crankcase explosion relief valve; Engine barring group; EEC D.O.I and other certifications

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## SPECIFICATIONS

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### GAS ENGINE

G3520C SCAC 4-stroke-cycle, watercooled gas engine

Number of Cylinders	V20
Bore --- mm (in)	170 (6.7)
Stroke --- mm (in)	190 (7.5)
Displacement --- L (cu in)	86.3 (5266)
Compression Ratio	11.3:1
Aspiration	Turbocharged Separate Circuit Aftercooled
Cooling Type	Two stage aftercooler, JW + O/C + A/C 1 Combined
Fuel System	Low Pressure
Governor Type	Electronic (ADEM™ III)

**Consult your Cat dealer for all available voltages and performance**

### CAT EMCPII+ CONTROL PANEL

- Power by 24 volts DC
- NEMA 12, IP44 dust-proof enclosure
- Lockable hinged door
- Single-location customer connection
- Auto start/stop control switch
- Voltage adjustment potentiometer
- True RMS AC metering, 3 phase
- Purge cycle and staged shutdown logic
- Digital indication for:
  - RPM
  - Operating hours
  - Oil pressure
  - Coolant temperature
  - DC voltage
  - L-L volts, L-N volts, phase amps, Hz, ekW, kVA, kVAR, kWhr, %kW, pf
  - System diagnostic codes
- Shutdown with indicating lights;
  - Low oil pressure
  - High coolant temperature
  - High oil temperature
  - Overspeed
  - Overcrank
  - Emergency stop
  - Detonation sensitive timing
- Programmable protective relaying functions:
  - Under / Over voltage
  - Under / Over frequency
  - Overcurrent
  - Reverse power
- Spare indicator LEDs
- Spare alarm/shutdown inputs

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## TECHNICAL DATA

G3520C Gas Generator Set (Island Mode)		DM 8636	DM 8637
Emission level (NO <sub>x</sub> )	mg/Nm <sup>3</sup>	500	250
Aftercooler SCAC (Stage 2)	Deg C	54	54
<b>Package Performance <sup>(1)</sup></b>			
Power Rating @ 0.8 pf (with 2 water pumps and without fan)	ekW Continuous	1966	1966
Power Rating @ 0.8 pf (w/ 2 water pumps and w/o fan) (with 2 water pumps and without fan)	kVA Continuous	2458	2458
Power Rating @ 1.0 pf (w/ 2 water pumps and w/o fan) (with 2 water pumps and without fan)	ekW Continuous	1986	1986
Electric Efficiency @ 1.0 pf (ISO 3046/1) <sup>(2)</sup>	%	40.4	39.5
Mechanical Power (w/ 2 water pumps and w/o fan)	bkW	2035	2035
<b>Fuel Consumption <sup>(3)</sup></b>			
100% load w/o fan	Nm <sup>3</sup> /hr	498	509
75% load w/o fan	Nm <sup>3</sup> /hr	385	394
50% load w/o fan	Nm <sup>3</sup> /hr	271	277
<b>Altitude Capability <sup>(4)</sup></b>			
At 25° C (77° F) ambient, above sea level	m	1250	950
<b>Cooling System</b>			
Ambient air temperature	Deg C	25	25
Jacket water temperature ( Maximum outlet )	Deg C	99	99
<b>Exhaust System</b>			
Combustion air inlet flow rate	Nm <sup>3</sup> /min	143	148
Exhaust stack gas temperature	Deg C	472	471
Exhaust gas flow rate	Nm <sup>3</sup> /min	152	157
Exhaust flange size ( internal diameter )	mm	360	360
<b>Heat Rejection <sup>(5)</sup></b>			
Heat rejection to JW, oil cooler and AC - Stage 1	kW	1030	1074
Heat rejection to AC - Stage 2	kW	175	180
Heat rejection to exhaust (LHV to 25° C)	kW	1629	1689
Heat rejection to exhaust (LHV to 120° C)	kW	1259	1295
Heat rejection to atmosphere from engine	kW	138	138
Heat rejection to atmosphere from generator (Typical)	kW	69	69
<b>Lubrication System</b>			
Standard sump refill with filter change	L	541	541
<b>Emissions <sup>(7)</sup></b>			
NO <sub>x</sub> @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	500	250
CO @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	1076	974
THC @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	2331	2548
NMHC @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	350	383
Exhaust O <sub>2</sub> (dry)	%	9.4	9.7

## RATING DEFINITIONS AND CONDITIONS

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- (1) **Continuous** --- Maximum output available for an unlimited time

**Ratings** are based on pipeline natural gas having a Low Heat Value

(LHV) of 35.6 MJ/Nm<sup>3</sup> (905 Btu/ft<sup>3</sup>) and 80 Cat Methane Number.

For values in excess of altitude, ambient temperature, inlet/exhaust restriction, or different from the conditions listed, contact your local Cat dealer.

- (2) **Efficiency** of standard generator is used. For higher efficiency generators, contact your local Cat dealer.
- (3) **Ratings and fuel consumption** are based on ISO3046/1 standard reference conditions of 25° C (77° F) of ambient temperature and 100 kPa (29.61 in Hg) of total barometric pressure, 30% relative humidity with 0, +5% fuel tolerance.
- (4) **Altitude** capability is based on 2.5 kPa air filter and 5.0 kPa exhaust stack restrictions.
- (5) **Heat Rejection** --- Values based on nominal data with fuel tolerance of +/-2.5% and 2.5 kPa inlet and 5.0 kPa exhaust restrictions.
- (6) Assume synchronous driver
- (7) **Emissions data** measurements are consistent with those described in EPA CFR 40 Part 89 Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NO<sub>x</sub>. Data shown is based on steady state engine operating conditions of 25° C (77° F), 96.28 kPa (28.43 in Hg) and fuel having a LHV of 35.6 MJ/Nm<sup>3</sup> (905 Btu/cu ft) and 80 Cat Methane Number at 101.60 kPa (30.00 in Hg) absolute and 0° C (32° F). Emission data shown is subject to instrumentation, measurement, facility, and engine fuel system adjustment.

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## DIMENSIONS

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Package Dimensions		
Length	6316.0 mm	248.66 in
Width	1827.5 mm	71.95 in
Height	2254.0 mm	88.74 in
Approx. Shipping Weight	18,350 kg	40,437 lb

Note: Weights and dimension are representative of a 400 Volt genset.  
Do not use for installation design.  
See general dimension drawings for details

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